## PATENT SPECIFICATION

(11) **1 510 489** 

(21) Application No. 429/77 (61) Patent of Addition to N (22) Filed 1 Aug. 1975

(61) Patent of Addition to No. 1416454 dated 28 Nov. 1972

(62) Divided out of No. 1510488

(31) Convention Application No. 7427030

(32) Filed 2 Aug. 1974 in

(33) France (FR)

(44) Complete Specification published 10 May 1978

(51) INT CL2 C08G 73/06 C11D 3/37

(52) Index at acceptance

C3R 35D2 35D3 35G2 35P2 35PX 35T2

C5D 6B10A 6B12B1 6B12F2 6B12L 6B12M 6B12N1 6B12P 6B13 6B1 6C8

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## (54) CATIONIC POLYAMINES AND COMPOSITIONS CONTAINING THEM

(71) We, L'OREAL, a French Body Corporate of 14 Rue Royale, Paris 75008, France, do hereby declare the invention for which we pray that a patent may be granted to us, and the method by which it is to be performed, to be particularly described in and by the following statement:—

In our Specification No. 1416454 we have claimed and described, inter alia, cosmetic compositions suitable for application to human hair, which comprise (1) at least one filmforming cationic low molecular weight (defined therein as 1,000 to 15,000) water soluble polymer consisting essentially of recurring units of the formula:

in which A denotes a radical derived from a heterocycle possessing two secondary amino groups, two amine oxide groups or one secondary amino group and one amine oxide group, preferably the

radical, and Z denotes the radical B or B', which radicals may be identical or different and denote a straight-chain or branched-chain alkylene radical, which contains up to 7 carbon atoms in the main chain, is unsubstituted or substituted by one or more hydroxyl groups and which can optionally, contain at least one oxygen nitrogen or sulphur atom and 1 to 3 aromatic and/or heterocyclic rings, the oxygen, nitrogen and/or sulphur atoms being present in the form of ether, thioether, sulphoxide, sulphone, sulphonium, amino, alkylamino, alkenylamino, benzylamino, amine oxide, quaternary ammonium, amido imido, alcohol, ester and/or urethane groups, with

the proviso that Z may not contain more than one ether or thioether linkage, or (2) at least one quaternary ammonium salt of a polymer as defined under (1), in aqueous or aqueous-alcoholic solution.

The use of these polymers made it possible to restrict or eliminate the disadvantages resulting from the general condition of the hair or from sensitising treatments such as bleaching, permanent waving or dyeing.

In our Application No. 32285/75 (Serial No. 1,510,488) we have claimed and described inter alia, a composition suitable for application to human hair, which comprises

(1) at least one low molecular weight (as hereinafter defined) cationic film-forming polymer with recurring units of the formula

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wherein A denotes

and Z¹ denotes the radical B¹ or B'¹ which radicals may be the same or different with the proviso that at least one Z¹ denotes B'¹; B¹ denotes a straight-chain or branched-chain alkylene radical containing up to 7 carbon atoms in the main chain, and substituted by a hydroxyl group; B'¹ denotes a straight-chain or branched-chain alkylene radical containing up to 7 carbon atoms in the main chain and unsubstituted or substituted by one or more hydroxyl radicals and interrupted by one or more nitrogen atoms, said nitrogen atoms being substituted by an alkyl radical which is optionally interrupted by an oxygen atom and which must contain one or more hydroxyl and/or carboxyl groups; or



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(2) a quaternary ammonium salt of a polymer as definined under (1); or

(3) an oxidation product of a polymer as defined under (1), such that at least one of the tertiary amino groups in A is converted to an amine oxide group, together with an acceptable carrier or diluent. These polymers, like those mentioned above, have properties which make them particularly suitable as hair treatment and conditioning agents. In addition to the advantages of conditions, such as improving the combing out of wet hair, the gloss, the softness and the manageability of the hairstyle, the polymers have improved compatibility with surface-active agents usually employed in compositions for the treatment of hair, in particular with anionic surface-active agents.

We have discovered, according to this invention, that cosmestic compositions for hair which contain a polymer with recurring units of formula:

in which A denotes

and Z denotes B or B' (as defined herinabove) can be improved by using the quaternary ammonium salts of these polymers, obtained by quaternisation of, for example, up to 66%, of the basic groups to introduce an acetate group, referred to herein as "betainisation", with for example chloroacetic acid or a chloroacetate, in particular sodium chloroacetate. The yield from the reaction is generally from 60 to 100%. The degree of "betainisation" can be defined as the ratio of the number of equivalents of total quaternisable nitrogen, multiplied by 100. The quaternisation yield of the reaction can be defined as the ratio of the number of equivalents of nitrogen actually quaternised to the number of equivalents of quaternised to the number of equivalents of quaternising agent used, multiplied by 100.

We have found that only one of the two tertiary nitrogen atoms of the unit A is easily quaternisable. Betainisation gives units corresponding to the formula

$$-A'-Z'^2-\qquad \qquad (\Pi)$$

50 in which A' is a mixture of the groups

and Z'1 denotes B or B' or a unit obtained by betainisation of B andfor B' if these con-

tain one or more basic nitrogen atoms, which can assume the form

We have found that the compatibility with anionic surface-active agents usually employed in such compositions is improved by quaternising the polymers in this way.

The present invention thus provides a filmforming cationic, polymer of low molecular weight (as hereinafter defined) with recurring units of the formula

in which A' denotes a mixture of radicals

Z' denotes B or B' or a unit obtained by betainisation (as hereinbefore defined) of B and/or B', if the latter contains one or more basic nitrogen atoms; and B and B', which may be identical or different, each denotes a straight-chain or branched-chain alkylene radical containing up to 7 carbon atoms in the main chain and is unsubstituted or substituted by one or more hydroxyl groups and is optionally interrupted by at least one oxygen, nitrogen or sulphur atom and 1 to 3 aromatic and/or heterocyclic rings, said oxygen, nitrogen and sul-phur atoms being present in the form of ether, thioether, sulphoxide, sulphone, sul-phonium, amino, alkylamino, alkenylamino, benzylamino, amine oxide, quaternary ammonium, amido, imido, alcohol, ester and/or urethane groups; as well as compositions suitable for application to human hair comprising these polymers together with a compatible diluent or carrier.

The cationic polymers according to the present application are suitably prepared by "betainisation" (as hereinbefore defined) in aqueous solution of a polymer with recurring units of formula:

in which A denotes

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100

and Z denotes B or B' (as defined hereinabove) such that at least some of the

radicals are converted to

radicals and, where B and/or B' contain one or more basic nitrogen atoms, at least some of the B and/or B' radicals are "betainised". Suitable methods for preparing the polymer having recurring units of formula

are disclosed in Specification No. 1,416,454. The polymers of this invention are filmforming and have a relatively "low molecular weight", which is defined herein as not exceeding 15,000 (as determined by the lowering of the vapour pressure). They are soluble

in water or in an aqueous-alcoholic medium. They are particularly effective when used on the hair which has been sensitised as a result of treatments such as bleaching, permanent waving or dyeing, but they can also be used advantageously for normal hair.

These polymers can be introduced, suitably in an amount from 0.1 to 5%, preferably 0.2 to 3%, by weight of the total weight of the composition, into various cosmetic compositions such as lotions, creams or hairstyling gels, as principal constituents, or into shampoos, wave-setting compositions, permanent wave fixing agents and dve compositions, as adjuvants in the presence of other compounds such as anionic, cationic, nonionic, amphoteric or switter-ionic surfaceactive agents, oxidising agents, synergistic agents, foam stabilisers, sequestering agents, super-fatting agents, thickeners, softeners, antiseptics, preservatives, dyestuffs, perfumes and germicides; they can be used as a mixture with other anionic, cationic, amphoteric or non-ionic polymers.

The polymers may be present in the various compositions either in salt form or in the form of free bases, depending on the pH of the compositions which is generally from 3 to 11.

The compositions of this invention are suitably in the form of aqueous, aqueous-alcoholic or alcoholic solutions, of creams, pastes, gels or powders. They can also contain an acrosol propellant and be packaged in an aerosol container.

The hair shampoo compsitions according to this invention can contain, in addition to an 55 anionic, cationic, non-ionic, amphoteric and/or

zwitter-ionic surface-active agent and one or more polymers of formula I and/or II, optionally, synergistic agents, foam stabilisers, sequestering agents, super-fatting agents, thickeners, cosmetic resins, softeners, dye-stuffs, perfumes, bactericides, preservatives and any other adjuvant usually employed in such cosmetic compositions.

The compositions of this invention can also be in the form of, for example, wave-setting lotions, treatment creams, hair conditioners and anti-dandruff lotions.

The following Examples further illustrate the present invention. Parts are by weight.

EXAMPLE 1 Preparation of a betainised polymer of the type

wherein A' denotes a mixture of radicals

$$-N \longrightarrow - \text{ and } -N \longrightarrow - 75$$

$$C''_2$$

$$C00$$

and Z'1 denotes B, and B denotes

58.25 g (0.51 mol) of sodium monochloroacetate are added to 500 g of an aqueous solution of a polymer of the type

wherein Z denoes B, A denotes

and B denotes

solution contains 14.2% of active

material, has been obtained by condensation, in aqueous solution, of 100 g of piperazine hexahydrate (0.51 mol), 47.7 g of epichlorohydrin (0.51 mol) and 20.2 g of sodium hydroxide (0.51 mol), contains 1 equivalent of quaternisable nitrogen and has a viscosity of

320 cps at 20°C. The mixture is then heated to 90°C for 5 hours. After cooling, the analyses carried out on the solution show a quaternisation yield of 83.4%. The degree of betainisation is 41.7%. The viscosity of the solution after quaternisation is 130 cps.

The degree of betainisation of 41.7% indi-

cates that 83.4% of the units A' denote

EXAMPLE 2 46.7 g (0.4 mol) of sodium monochlorocal containing up to 7 carbon atoms in the main chain and is unsubstituted or sub-

one thickener, opacifier, sequestring agent, super-fatting agent, softener, germicide, preservative, gum, perfume or dyestuff.

12. A composition according to claim 1 substantially as described in Example A1 or A2.

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Printed for Her Majesty's Stationery Office, by the Courier Press, Leamington Spa, 1978
Published by The Patent Office, 25 Southampton Buildings, London, WC2A 1AY, from
which copies may be obtained.

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